

MS-1261A/DWS

High-speed, feed-off-the-arm, 3-needle double chainstitch sewing system
(Digital workstation)

Inspire the Knowledge in Sewing Adjustment
Epoch-making Sewing Systems in history



MS-1261AFKDWS

High-speed, feed-off-the-arm, 3-needle double chainstitch sewing system
(Digital workstation)

MS-1261A/DWS

Option

Gauge set				
Needle gauge	Extra heavy-weight materials		Medium heavy-weight materials	Heavy-weight materials
	mm	inch	MS-1261A	MS-1261AM
5.6	7/32	40213673	40213678	40213683
6.4	1/4	40213670	40213675	40213680
7.1	9/32	40213674	40213679	40213684
7.9	5/16	40213672	40213677	40213682
9.5	3/8	40213671	40213676	40213681

*Please refer to the instruction manual for parts other than the gauge set.



• Timing belt (white): No.40238172



• Double tension device: No.40232589

SPECIFICATIONS

Model name	MS-1261A/DWS	MS-1261AM/DWS
Application	Heavy-to extra heavy-weight	Medium-to heavy-weight
Max. sewing speed	5,500sti/min*	
No. of needle	3	
Feed	Bottom feed	
Needle bar stroke	33.2mm	
Needle gauge	6.4mm (1/4")	
Stitch length	1.4mm - 4.2mm	
Lift of the presser foot	10mm	
Needle	UY128GAS #16~#22 (Standard #21)	UY128GAS #16~#21 (Standard #19)
Thread take-up lever	Needle bar thread take-up lever	
Circumference of tube at the needle entry	194mm	
Needle guard	Backward travelling needle guard	
Lubricating oil	JUKI New Defrix Oil No.1 (equivalent to ISO VG7)	
Lubrication	Automatic lubrication	

* "sti/min" stands for "Stitches per Minute."

WHEN YOU PLACE ORDERS

Please note when placing orders, that the model name should be written as follows:

Complete

Needle gauge	Code	Option	Code
6.4mm (1/4")	F	Not provided	—

MS1261A F DWS

Application	Code	Power supply	Code	Table stand	Code
Heavy-to extra heavy-weight	—	3-phase 200~240V	D	Digital workstation	DWS
Medium-to heavy-weight	M	Single-phase 200~240V	K		
		Single-phase 200~240V (For CE)	N		

JUKI ECO PRODUCTS

The MS-1261A/DWS is an eco-friendly product which complies with JUKI ECO PRODUCTS standards for protecting the environment.



• The sewing machine complies with the "Juki Group Green Procurement Guidelines" on the use of hazardous substances, which is stricter than other restrictions, such as those of the RoHS Directive.

For details of JUKI ECO PRODUCTS, refer to: <https://www.juki.co.jp/en/company/eco>

*The RoHS Directive is an EU Directive limiting the use of 6 hazardous substances (lead, hexavalent chromium, mercury, cadmium, PBB and PBDE) in electrical and electronic equipment. The Juki Green Procurement Guideline is the voluntarily established criteria to eliminate not only the aforementioned six substances, but also other ones which also adversely affect the environment.



Registered Organization: JUKI CORPORATION Head Office
The Scope of the Registration: The activities of research, development, design, sales, distribution, and maintenance services of industrial sewing machines, household sewing machines and industrial robots, etc., including sales and maintenance services of data entry systems.



JUKI CORPORATION
SEWING MACHINERY & SYSTEMS BUSINESS UNIT

2-11-1, TSURUMAKI, TAMA-SHI,
TOKYO 206-8551, JAPAN
PHONE: (81) 42-357-2370
FAX: (81) 42-357-2274
<https://www.juki.co.jp/en>

* Specifications and appearance are subject to change without prior notice for improvement.
* Read the instruction manual before putting the machine into service to ensure safety.
* This catalogue prints with environment-friendly soyink on recycle paper.
* Paper from responsible sources FSC™ C001712

High-speed, feed-off-the-arm, 3-needle double chainstitch sewing system (Digital workstation)

MS-1261A/DWS

Max. Sewing Speed
5,500sti/min

Best for sewing
multi-layered part

Capable of sewing
Medium - to Extra -
heavy materials

High Quality
Seams

Thorough our commitment to the seam quality, the MS-1261A/DWS has achieved low-tension sewing. As a result, this sewing system produces high-quality beautiful seams with consistency while preventing puckering, stitch skipping and uneven material feed.



The multi-layered part detection sensor helps feed the material smoothly allowing the sewing machine to produce beautiful seams

The MS-1261A is provided with digital functions for preventing stitch skipping and stitch gathering as well as for supporting smooth feed of multi-layered parts of materials that are considerably heavier in weight than the other parts of materials. These capabilities are highly required in sewing jeans. The newly-developed machine head is provided as standard with the presser foot pressure control function that has the multi-layered part detection sensor. In combination with the belt-type digital cloth puller which enables digital setting of the air cylinder method* belt presser foot pressure and feed length, the sewing machine achieves "more beautifully-finished seams". Support to the digital control facilitates the adjustment of sewing for various kinds of materials. Even when sewing heavy-weight materials, the sewing system produces soft and beautiful seams.

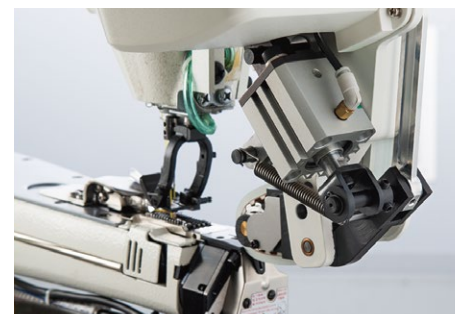


Prevention of stitch skipping

Through the improvement to the feed locus, needle bending is prevented by decreasing the feed amount when the needle penetrates the material. As a result, the looper thread is securely retained to ensure stable loop formation, thereby allowing the looper to catch the needle thread appropriately to produce seams without fail. In addition, the backward-moving type needle guard helps feed heavy-weight materials smoothly, thereby preventing the occurrence of stitch skipping.



Multi-layered part detection sensor



*Air cylinder

The sewing system offers improved operability for the operator and promotes energy savings

The conventional feed-off-the-arm chainstitch machines have specially-shaped machine head due to its stitch type. In pursuit of ease of sewing and ease of handling of materials, the MS-1261A/DWS has adopted newly-developed machine head the shape of which is like of the general-purpose sewing machines. The MS-1261A/DWS is the first sewing system that comes with an energy-saving high-powered direct-drive motor. As a result, workability and maintainability are improved.



General purpose sewing machine



Various digitalized functions

Management of sewing performance and sewing machine by the utilization of IoT (Internet of Things)

Management, browsing and editing of data can be carried out on the application software

Data on sewing machine adjustments made according to the product to be sewn can be transferred to a commercially-available Android tablet in contactless mode. This enables quick check for uniform settings as well as confirmation of conditions of sewing machines in a sewing line, thereby facilitating setup changes. The operation panel is also provided as standard with a USB port. Data management and software update can be carried out with ease using a USB thumb drive.

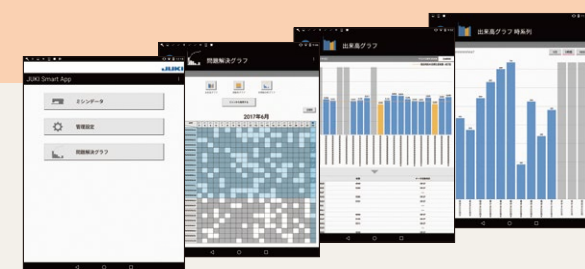


The sewing machine can be paired with equipment which supports NFC (Near Field Communication) only by holding the equipment over the sewing machine.

Data items of sewing can be numerically managed to ensure "stable quality" and "reduction in time required for setup changes". Quantified sewing data can be externally taken from the sewing machine using an Android tablet or USB thumb drive.

JUKI Smart APP allows you to send and confirm various data

In the application, there are items of management setting (terminal registration), sewing machine data (sewing data), problem-solution chart. In the problem-solution chart, we can generate production graphs, the availability chart, etc. for each acquired sewing machine data so it can be used for checking the current situation and analyzing it.



• Android OS Version 6.0 is recommended to use JUKI Smart APP. (Operation is confirmed with respect to Versions 5.0 and later.)
Contact JUKI distributor in your area for how to use the application software.

Standard equipments

Belt-type digital cloth puller with double roller

This belt-type digital cloth puller with double roller prevents stitch skipping and stitch gathering that are likely to occur at multi-layered parts of material. The air cylinder method belt presser foot pressure and "feed length" can be set on the operation panel of the sewing machine. This digital cloth puller is provided with both the roller surface that is soft to the materials and strong feeding force. The digital cloth puller can be lifted up only by operating the lever. This promises easier maintenance.



Chain-off thread cutter

This chain-off thread cutter is provided with a sensor. As a result, the cutter can be operated only when it is necessary. The operation of the cutter and that of the vacuum can be separately set to ON and OFF on the operation panel. The cutter only operates at the beginning and end of sewing, thereby contributing to improved durability.



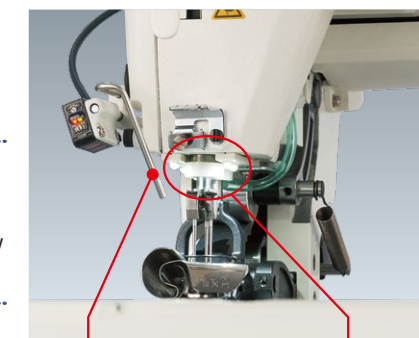
Needle cooler

The needle becomes hot during high-speed sewing. The needle cooler blows air to the needle during high-speed sewing to prevent the needle from becoming so hot as to cut the thread by its heat.

LED hand light

Light quantity of the LED hand light can be adjusted in five levels. The LED hand light can also be turned OFF. With the LED hand light, the brightness can be adjusted to allow the operator to carry out sewing work with ease, thereby improving work efficiency.

Auto-lifter is also included in the standard equipment.



Needle cooler

LED hand light